

# 標準型永磁盤 PERMANENT MAGNETIC CHUCK

## GL TYPE

磁場強度 450 GAUSS 以上  
Magnetic field intensity: Higher than 450 GAUSS



**用途：**

- 適用於平面磨床、放電加工機、鑽銑複合機上之研磨或輕切削。

**特點：**

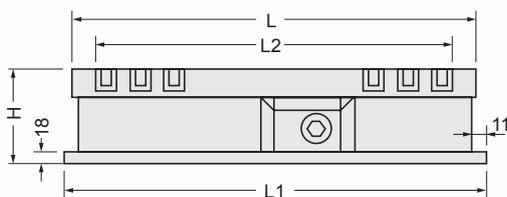
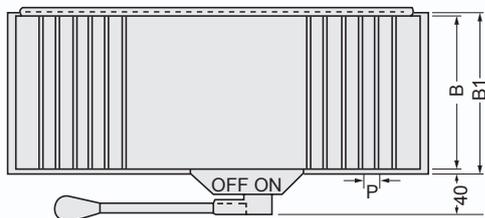
- 發揮永久性之強磁力，不需使用電源，無漏電之顧慮。
- 作業面板經焊錫處理，可防止滲水、滲油。
- 活動扳手使用方便，不佔空間。

**APPLICATION:**

- Suitable for grinding and light cutting on surface grinder, EDM and drilling & milling machine.

**FEATURES:**

- The magnetic force is not required by supply power source so no electricity leakage trouble.
- The face plate is made under soldering treatment to prevent water or oil leakage.
- Adjustable spanner is convenient to use and occupied few space only.



單位：mm

型號 Model	尺寸 Dimension	磁盤面 Face Plate			底部 Bottom Plate		磁極間距 Pole Pitch P	開關部份 Switch Type	高度 Height (H)	重量 Weight (KG)
		B	L	L2	B1	L1				
GL-407	100×180	100	180	137	104	200	8.5 (2.5+6)	活動式六角扳手 MOVABLE HEXAGON WRENCH	73	10
GL-510	125×250	125	250	191	130	270				15
GL-612	150×300	150	300	245	156	320				21
GL-614	150×350		350	299		375				24
GL-618	150×450		450	389		475				31
GL-816	200×400	200	400	335	206	420				36
GL-818	200×450		450	389		475				39
GL-820	200×500		500	443		520				45
GL-824	200×600		600	533		620				53
GL-1020	250×500		250	500		417				254
GL-1224	300×600	300	600	525	304	630	18 (3+15)	活動式六角扳手 MOVABLE HEXAGON WRENCH	90	90

\* 型錄上產品規格尺寸僅供參考，以本公司實際產品為準，變更時恕不另行通知。

The specifications and dimensions of products in the catalogs are for reference only. Subject to be changed without any notice.

## 細目型永磁盤

### FINE-POLE PERMANENT MAGNETIC CHUCK

### GLW-A TYPE

磁場強度 500 GAUSS 以上 Magnetic field intensity: Higher than 500 GAUSS



用途：

- 適用於磨床、EDM及各種輕加工用。

特點：

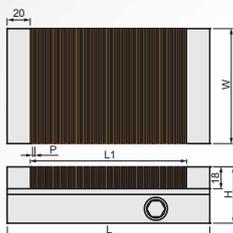
- 對小型及薄型工件有極佳之吸著。
- 內部特殊設計，可延長使用壽命。
- 主體結構穩定，所以精度良好。

APPLICATION:

- Applicable to EDM and various light machining of grinding machines .

FEATURES:

- Excellent holding capacity for small and thin workpieces.
- Special interior design to prolong durable life.
- Stable structure secures satisfactory accuracy.



Dimension: in supply 規格: 陸續推出中

單位: mm

型號 Model	尺寸 Dimension	磁盤面 Face Plate			底座 Bottom Plate		磁極間距 Pole Pitch	高度 Height	重量 (KG) Weight
		W	L	L1	W	L			
GLW-407A	100×175	100	175	130	100	175	2 (1+1)	47	7
GLW-510A	125×250	125	250	205	125	250			12
GLW-606A	150×150	150	150	101	150	150			11
GLW-612A	150×300		300	255		300			19
GLW-614A	150×350		350	305		350			22
GLW-616A	150×400		400	355		400			25
GLW-618A	150×450	450	405	450	28				
GLW-816A	200×400	200	400	355	200	400		48	34
GLW-818A	200×450		450	405		450			39
GLW-820A	200×500		500	454		500			43

## 可傾式永磁盤

### PERMANENT MAGNETIC ROTARY CHUCK

### GLU-B TYPE

磁場強度 450 GAUSS 以上

Magnetic field intensity: Higher than 450 GAUSS



用途：

- 適用於磨床、放電加工機、磨刀機...等輕切削研磨。

特點：

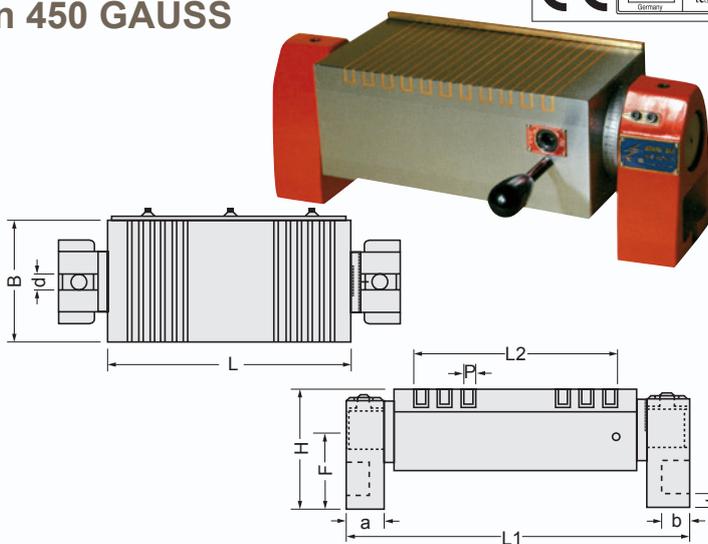
- 由刻度環之刻度可容易加工，工件之角度成型。
- 磁盤之本體和主軸之一體成型研磨，故精度高。
- 角度固定插梢為圓弧形，不傷害主軸之真圓度。

APPLICATION:

- Suitable for light cutting and grinding on surface grinder, EDM and cutter finishing machine.

FEATURES:

- Easy for working of angle workpiece by the aid of graduation dial.
- Integrated molding of chuck and spindle with high accuracy.
- The shape of pin is arc which can protect the round spindle from being damaged.



單位: mm

型號 Model	尺寸 Dimension	磁盤面 Face Plate			磁極間距 Pole Pitch	迴轉座						高度 Height (H)	重量 Weight (KG)
		B	L	L2		L2	A	B	t	F	L1		
GLU-510B	125×250	125	250	191	8.5 (2.5+6)	50	35	17	96	380	16	150	26
GLU-612B	150×300	150	300	245						430			

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